



Dart Hawkesbury  
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Canada

Tel (613) 632-5200

**D4635-044**  
**Job Sheet 167057-E**



Part No: D4635-044

Job Qty: 1 pcs

Part Name: Aft Ceiling Panel Assembly, RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/23/17

Job Tracking No:

Due Date: 11/17/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |             |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time   |
| 90    | Start up Operation | 1 Ea  |            | 11/16/17 | 0.00      | 0.00    | Start Up Small Fab    |             |
| 100   | Small Fab          | 1 pcs |            | 11/17/17 | 0.00      | 1.00    | Small Fab             |             |
| 110   | Small Fab          | 1 pcs |            | 11/17/17 | 0.00      | 0.00    | Small Fab             |             |
| 120   | QC                 | 1 pcs |            | 11/17/17 | 0.00      | 0.00    | QC5                   | PD 17.12.23 |
| 130   | Packaging          | 1 pcs |            | 11/17/17 | 0.00      | 0.00    | Packaging3            |             |
| 140   | QC                 | 1 pcs |            | 11/17/17 | 0.00      | 0.00    | QC21                  |             |

Part Op 100 - \*\*\* APPLY A 3/16" SEEM OF PLASTIC-WELD 2 ON TOTAL LENGTH OF PART ON EACH SIDE OF LIGHT, LET  
Descriptions: DRY FOR ONE HOUR\*\*\* PLASTIC-WELD 2 BATCH: \_\_\_\_\_ 1- Assemble as per Dwg D4635-042 2-  
Install No Smoking & Seat belt symbols 3-Install led lights 4- Install air valves 5-Install wiring harness

### Job Allocations

| Operation             | Component Part        | Required | Inventory | Allocated | Std Qty |
|-----------------------|-----------------------|----------|-----------|-----------|---------|
| 90-Start up Operation | D4635-144 502624      | 1        | 1         | 0         | 0       |
|                       | D4646-1 5024745       | 1        | 25        | 0         | 0       |
|                       | D4652-3 5024744       | 1        | 0         | 0         | 0       |
|                       | D4652-5 5024743       | 1        | 11        | 0         | 0       |
|                       | D4655-1 5024740       | 1        | 17        | 0         | 0       |
|                       | D4708-9 5024739       | 1        | 5         | 0         | 0       |
|                       | D4728-046 F124239-30  | 1        | 13        | 0         | 0       |
|                       | D4743-1 5024737       | 1        | 22        | 0         | 0       |
|                       | MS21044-N08 5024736   | 4        | 86        | 0         | 0       |
|                       | MS21919-WDG8 5024735  | 3        | 30        | 0         | 0       |
|                       | MS24693-BB51 5024734  | 4        | 323       | 0         | 0       |
|                       | NAS1149DN832J 5024733 | 4        | 1,752     | 0         | 0       |

### Part Specifications

Specifications could not be found.

Plex 10/23/17 3:19 PM dart.poulin.mario

DQA: \_\_\_\_\_ Date: \_\_\_\_\_

# WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order update only ☐

Work Order: \_\_\_\_\_  
 Part No. \_\_\_\_\_  
 NCR No. \_\_\_\_\_

**Dart Aerospace Ltd.**

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 www.dartaerospace.com

Date: \_\_\_\_\_

Description

\_\_\_\_\_



Aft Ceiling Panel Assembly, RH

**D4635 - 044**

**Start up Operation**

Mfg Date: 12/28/17

Job No: 167057 - E

| AGAINST DEPARTMENT/PROCESS |            |                          |                          |                     |                          |
|----------------------------|------------|--------------------------|--------------------------|---------------------|--------------------------|
| <input type="checkbox"/>   | Cross tube | <input type="checkbox"/> | <input type="checkbox"/> | Water Jet           | <input type="checkbox"/> |
| <input type="checkbox"/>   | Small Fab  | <input type="checkbox"/> | <input type="checkbox"/> | Prod. Eng. Coord.   | <input type="checkbox"/> |
| <input type="checkbox"/>   | Finishing  | <input type="checkbox"/> | <input type="checkbox"/> | Rec/Store/Packaging | <input type="checkbox"/> |
| <input type="checkbox"/>   | Composite  | <input type="checkbox"/> | <input type="checkbox"/> | Supplier            | <input type="checkbox"/> |
| <input type="checkbox"/>   |            | <input type="checkbox"/> | <input type="checkbox"/> | Engineering         | <input type="checkbox"/> |
| <input type="checkbox"/>   |            | <input type="checkbox"/> | <input type="checkbox"/> | Quality             | <input type="checkbox"/> |
| <input type="checkbox"/>   |            | <input type="checkbox"/> | <input type="checkbox"/> | Other               | <input type="checkbox"/> |

ve: \_\_\_\_\_

Disposition

Completed By \_\_\_\_\_

Lead hand / Supervisor Approval Verification \_\_\_\_\_

QC / QA Coordinator Approval \_\_\_\_\_

| Root Cause         |                                                |
|--------------------|------------------------------------------------|
| Environment        | <input type="checkbox"/> No Re-verification    |
| Design             | <input type="checkbox"/> Operator              |
| Doc/Data           | <input type="checkbox"/> Offset/Setup          |
| Equip/Tooling      | <input type="checkbox"/> Supplier              |
| Handling/Pre       | <input type="checkbox"/> Training              |
| Material           | <input type="checkbox"/> Use for Testing       |
| Internal Transport | <input type="checkbox"/> Poor Information      |
| Tribal Knowledge   | <input type="checkbox"/> Rushing               |
| LOA                | <input type="checkbox"/> Product Improvement   |
| Substation         | <input type="checkbox"/> Process Improvement   |
| Past Expiry Date   | <input type="checkbox"/> Manufacturing Process |
| Misidentified      | <input type="checkbox"/> Past Due              |



**S027264**

**PART NO:**

**Revision:**

**Operation:**

**Change No:**

## ULT CATEGORY

|                          |                       |                          |                      |
|--------------------------|-----------------------|--------------------------|----------------------|
| <input type="checkbox"/> | Power Loss/Surge      | <input type="checkbox"/> | Positioned Wrong     |
| <input type="checkbox"/> | Folio/Program         | <input type="checkbox"/> | Outside Dimensions   |
| <input type="checkbox"/> | Grain                 | <input type="checkbox"/> | Over/Under tolerance |
| <input type="checkbox"/> | Weld                  | <input type="checkbox"/> | Part Incorrect       |
| <input type="checkbox"/> | Wrong Stock Pulled    | <input type="checkbox"/> | Part Lost/Missing    |
| <input type="checkbox"/> | Out of Sequence       | <input type="checkbox"/> | Part Moved           |
| <input type="checkbox"/> | Off-set               | <input type="checkbox"/> | Drawing              |
| <input type="checkbox"/> | Mislabeled            | <input type="checkbox"/> | Finish               |
| <input type="checkbox"/> | Fit/Function          | <input type="checkbox"/> | Misread              |
| <input type="checkbox"/> | Misaligned/off center | <input type="checkbox"/> | Turning Sequence     |

Heat Treat \_\_\_\_\_  
 Wave/Twist in Tube \_\_\_\_\_  
 Marks/Chatter \_\_\_\_\_

Countersink \_\_\_\_\_  
 Cut Too Short \_\_\_\_\_  
 Instructions Incomplete/Unclear \_\_\_\_\_  
 Drill Holes \_\_\_\_\_

OTHER: \_\_\_\_\_